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Utility of a 3-dimensionally printed color-coded bone model to visualize impinging osteophytes for arthroscopic debridement arthroplasty in elbow osteoarthritis

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Background: The identification and precise removal of bony impingement lesions during arthroscopic debridement arthroplasty for elbow osteoarthritis require a high level of experience and surgical skill. We have developed a new technique to identify impinging osteophytes on a computer display by simulating elbow motion using the multiple positions of 3-dimensional (3D) elbow models created from computed tomography data. Moreover, an actual color-coded 3D model indicating the impinging osteophytes was created with a 3D printer and was used as an intraoperative reference tool. This study aimed to verify the efficacy of these new technologies in arthroscopic debridement for elbow osteoarthritis.

Methods: We retrospectively studied 16 patients treated with arthroscopic débridement for elbow osteoarthritis after a preoperative computer simulation. Patients who underwent surgery with only the preoperative simulation were assigned to group 1 (n = 8), whereas those on whom we operated using a color-coded 3D bone model created from the preoperative simulation were assigned to group 2 ($n =$ 8). Elbow extension and flexion range of motion (ROM), the Mayo Elbow Performance Score (MEPS), and the severity of osteoarthritis were compared between the groups.

Results: Although preoperative elbow flexion and MEPS values were not significantly different between the groups, preoperative extension was significantly more restricted in group 2 than in group 1 ($P = .0131$). Group 2 tended to include more severe cases according to the Hastings-Rettig classification ($P = .0693$). ROM and MEPS values were improved in all cases. No significant differences in postoperative ROM or MEPS values were observed between the groups. There were no significant differences in the improvement in ROM or MEPS values between the 2 groups.

Conclusions: The use of preoperative simulation and a color-coded bone model could help to achieve as good postoperative ROM and MEPS values for advanced elbow osteoarthritis as those for early and intermediate stages.

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Keywords: Color-coded 3-dimensional model; computer simulation; elbow arthroscopy; osteoarthritis; débridement arthroplasty; 3dimensional printer

This study was approved by the Institutional Review Board of the Academic Clinical Research Center of Osaka University (approval no. 09157- 4) and followed the tenets of the Declaration of Helsinki (as revised in 2000). Each author certifies that his or her institution approved the human protocol for this investigation, all investigations were conducted in

conformity with ethical principles of research, and informed consent was obtained from all study participants.

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For symptomatic osteoarthritis of the elbow joint with restricted range of motion (ROM) and pain, debridement arthroplasty, which includes excision of impinging osteophytes, synovectomy, and capsular release, has been performed. $3,18,28,32,33$ $3,18,28,32,33$ $3,18,28,32,33$ $3,18,28,32,33$ $3,18,28,32,33$ $3,18,28,32,33$ Recently, the arthroscopic technique has become popular owing to its lower invasiveness compared with conventional open arthroplasty.[1,](#page-6-5)[2](#page-6-6)[,5,](#page-6-7)[10-12](#page-6-8)[,20](#page-6-9)[,31](#page-6-10) However, the limited arthroscopic field of view coupled with the complex elbow anatomy and the narrow intracapsular space due to capsular contracture and synovial fibrosis makes the operation difficult, such that it requires a high level of experience and surgical skill. The arthroscopic technique depends mostly on the surgeon's ability to recognize the impinging osteophytes that cause restricted joint motion. Furthermore, an unnecessary amount of resection could lead to additional invasiveness and, even more important, insta-bility of the elbow.^{[9](#page-6-11)}

For these reasons, we have developed a new technique to identify and visualize the impinging osteophytes on a computer display by simulating the flexion-extension motion of the elbow joint with the use of 3-dimensional (3D) virtual bone models created from computed tomography (CT) data^{[16](#page-6-12)} and an in vivo 3D kinematic technique enabled by the recent image analysis.^{[6,](#page-6-13)[7](#page-6-14)[,15](#page-6-15)} Using this technique, a surgeon can resect the osteophytes during the arthroscopic procedure while referring to the images on the display generated by the preoperative simulation but still relying on his or her subjective estimation intraoperatively. Thus, a reference guide to reflect the preoperative simulation in the actual surgical procedure would be of great help for surgeons to perform the operation as accurately as it was planned. We have also used a 3D printer, which is a technology that has recently been applied in some areas of surgery. A recently developed 3D printer can create a realsized model of a human organ that is color coded for each anatomic part, using several types of material of various colors. With this function of the 3D printer, in combination with a preoperative simulation, we can produce a bone model showing the impinging osteophytes to be removed in a different color from the other osteophytes. During the actual surgical procedure, the surgeon should be able to remove the impinging osteophytes more easily, more efficiently, and less invasively by using the color-coded 3D model as a reference. In this study, we investigated the feasibility and efficacy of the color-coded 3D resin bone model as an intraoperative reference tool for arthroscopic arthroplasty for osteoarthritis of the elbow joint.

Materials and methods

This was a retrospective case-control study on arthroscopic debridement using a color-coded 3D resin bone model for marking impinging osteophytes for elbow osteoarthritis. Sixteen patients who underwent arthroscopic debridement for elbow osteoarthritis after a preoperative computer simulation between February 2010 and October 2018 participated in the investigation. We categorized the 16 patients into 2 groups. Patients who underwent surgery with only the preoperative simulation were assigned to group 1 ($n = 8$), whereas those on whom we operated using a color-coded 3D bone model created from the preoperative simulation were assigned to group 2 ($n = 8$). Our institution used only the preoperative simulation until July 2014; the additional color-coded 3D bone model has been used since August 2014.

CT data on the elbow joint were obtained in 3 different positions (maximum flexion, 90°, and maximum extension) using a low–radiation dose protocol (slice thickness, 1.25 mm; scan time, 0.5 seconds; scan pitch, 0.562:1; tube current, 10-30 mA; tube voltage, 120 kV) (LightSpeed Ultra 16; General Electric, Waukesha, WI, USA) while the forearm was maintained in neutral rotation.^{[15](#page-6-15)} Digital data (Digital Imaging and Communications in Medicine format) were sent to a computer (Precision T5500; Dell, Round Rock, TX, USA), and 3D models of the humerus, ulna, and radius were created using a dedicated computer program (Bone Viewer; Orthree, Osaka, Japan) [\(Fig. 1,](#page-2-0) A). The 3D models of the humerus at various elbow flexion angles were semiautomatically superimposed on the simulation software using a 3D surface registration technique (Bone Simulator; Orthree), and the relative positions of the ulnae were determined. A previous study evaluated the accuracy of the 3D registration technique: The rotation error was $0.38^{\circ} \pm 0.62^{\circ}$, and the translation error was 0.56 ± 0.06 mm.^{[21](#page-6-16)} According to the previously reported methods, we calculated 2 rotational axes of the elbow using the screw-displacement axis technique.^{[6](#page-6-13),[7](#page-6-14)[,15](#page-6-15)[,16](#page-6-12)} The axis from 90° to maximum flexion was defined as the flexion axis, whereas that from 90° to maximum extension was defined as the extension axis. We rotated the forearm bones around the flexion axis until the elbow flexed 140° and rotated them around the extension axis until the elbow extended 0° . The overlapping regions between the humerus and the forearm bones at 140° of flexion and at 0° of extension were considered impinging osteophytes [\(Fig. 1,](#page-2-0) B). The impinging osteophytes were then quantified and visualized 3-dimensionally on the computer ([Fig. 2](#page-2-1)).^{[16](#page-6-12)} It took about 90 minutes to create 3D models and identify the impinging lesions on the computer simulation. The operator transferred the 3D data to a 3D printer (Connex 3 Objet 350; Stratasys, Eden Prairie, MN, USA) and prepared modeling (within 10 minutes). The color-coded 3D bone model was shaped automatically ([Fig. 3\)](#page-3-0). The bony structures that did not influence elbow ROM were composed of translucent yellow acrylic resin (Objet FullCure 720; Stratasys) whereas the impinging osteophytes were composed of solid white acrylic compounds (Objet VeroWhitePlus RGD 835; Stratasys) so that one could easily recognize the bony parts to remove during surgery. The lamination thickness of the 3D printer was 0.03 mm. The cost of a color-coded bone model was about \$500.

Three hand surgeons with sufficient surgical experience conducted arthroscopic debridement in all cases. Under general anesthesia, the patient was placed in the prone position and the upper arm was kept on a holder with the shoulder abducted 90° , the elbow flexed 90°, and the forearm dropped downward. After the elbow had been instilled with 20 to 30 mL of saline solution, we created the anteromedial portal and then the anterolateral portal. We performed debridement arthroplasty on the anterior side of the elbow joint prior to debriding the posterior side. We then created the posterior, posterolateral, and direct lateral portals for the posterior side of the elbow joint. After removing the

Figure 1 Preoperative simulation to identify impinging lesion. (A) Three-dimensional bone model of humerus, ulna, and radius in maximum flexion, 90° of flexion, and maximum extension. (B) Sagittal cross-sectional view of elbow simulating 140 $^{\circ}$ of flexion around the flexion axis and 0° of extension around the extension axis. The overlapping region (red) was visualized as the impinging lesion.

Figure 2 Three-dimensional computer model of elbow, including impinging osteophyte (red). (A) Posterior view of elbow. (B) Anterior, posterior, and medial views of humerus. (C) Anterior, posterior, and medial views of ulna and radius.

Figure 3 Color-coded bone model of elbow, including impinging osteophyte *(white)*. (A) Posterior view of elbow. (B) Anterior, posterior, and lateral views of humerus. (C) Anterior, posterior, and medial views of ulna and radius.

proliferated synovium, synovial fibrosis, and loose bodies, we resected the impinging osteophytes while referring to the simulation results displayed on the computer monitor (group 1) or using the color-coded 3D bone model that was sterilized and brought into the surgical field (group 2). In patients who had ulnar nerve symptoms or severe preoperative ROM restriction (extension $\langle -60^{\circ} \text{ and flexion} \times 100^{\circ} \rangle$, ulnar nerve transposition and release of the posterior oblique ligament of the medial collateral ligament were added to the arthroscopic procedure (5 cases in group 1 and 4 cases in group 2).³ Mild ROM exercises began on 1 day postoperatively under the supervision of a physiotherapist. Rehabilitation continued until the ROM of the elbow reached a plateau.

We obtained clinical data from the medical records, including operation time; extension and flexion ROM before the operation, at the operation, and at the 1-year follow-up evaluation; and the Mayo Elbow Performance Score (MEPS) preoperatively and at the 1-year follow-up evaluation. The surgeons' opinion toward the usefulness of the color-coded model was rated using 5 grades: 1, very useful; 2, useful; 3, neutral; 4, less useful; and 5, not useful. The preoperative severity of osteoarthritis was assessed by the Hastings-Rettig classification using a plain radiograph. 27 The measurements and scores were compared between the groups.

Statistical analysis

Normality was tested using the Shapiro-Wilk test for continuous variables. We used the Fisher exact test for the analysis of categorical variables. For data with a normal distribution, we used a paired t test to compare preoperative with postoperative data or an unpaired t test to compare group 1 with group 2, and the data are presented as average \pm standard deviation. When the data were not normally distributed, the Wilcoxon signed rank test or Mann-Whitney U test was used, and data are shown as median (interquartile range [IQR]). $P < .05$ was considered statistically significant.

Results

The details of the preoperative and postoperative patient data are shown in [Tables I](#page-4-0) and [II](#page-4-1), respectively. The age at surgery was significantly higher in group 2 than in group 1 $(P = .0208)$. Although preoperative elbow flexion and MEPS values were not significantly different between the groups, preoperative extension was significantly more

Preoperative data	Group 1	Group 2	P value
Sex			$.4667*$
Male	8	6	
Female	Ω	\mathcal{P}	
Affected side			$>9999*$
Dominant	7	$\overline{7}$	
Nondominant	$\mathbf{1}$	1	
Age, median	$47(31-64)$	71 (64-73)	$.0208$ ¹
(IQR) , yr			
Hastings-Rettig			$.0693$ ¹
classification			
T	4	0	
$_{\rm II}$	3	\overline{c}	
Ш	$\overline{1}$	$\overline{3}$	
ROM, mean \pm SD, $^{\circ}$			
Flexion	114 ± 14	118 ± 13	$.6486+$
Extension	$-19~\pm~6$	-29 ± 7	$.0131^+$
MEPS, median	67.5	65.0	$.5943$ ^t
(IQR)	$(60.0 - 71.3)$	$(58.8 - 70.0)$	

Table I Preoperative data in group 1 (computer simulation only) vs. group 2 (computer simulation plus color-coded model)

IQR, interquartile range; ROM, range of motion; SD, standard deviation; MEPS, Mayo Elbow Performance Score.

Fisher exact test.

 \dagger Mann-Whitney U test.

 $*$ Unpaired t test.

restricted in group 2 than in group 1 ($P = .0131$). Group 2 tended to include more severe cases according to the Hastings-Rettig classification ($P = .0693$). There was no significant difference in the other preoperative background data.

We did not find significant differences in the operation time and ROM at operation between groups 1 and 2. The follow-up term in group 1 and group 2 was 360 ± 60 days and 335 \pm 90 days, respectively (P = .5978). ROM and MEPS values at 1 year showed improvement in all cases. In group 1, mean extension improved from $-19^{\circ} \pm 6^{\circ}$ preoperatively to $-13^{\circ} \pm 13^{\circ}$ postoperatively (*P* = .1803) and mean flexion significantly improved from $114^{\circ} \pm 14^{\circ}$ preoperatively to $127^{\circ} \pm 8^{\circ}$ postoperatively ($P = .0095$). In group 2, mean extension and mean flexion significantly improved from $-29^{\circ} \pm 7^{\circ}$ preoperatively to $-13^{\circ} \pm 10^{\circ}$ postoperatively ($P = .0001$) and from $118^{\circ} \pm 13^{\circ}$ preoperatively to $129^{\circ} \pm 9^{\circ}$ postoperatively (*P* = .014), respectively. No significant difference in postoperative ROM was observed between the groups. The improvement in extension in group $2(16^{\circ} \pm 6^{\circ})$ tended to be greater than that in group 1 (6° \pm 12°, *P* = .0633). The MEPS significantly improved from 67.5 (IQR, 60.0-71.3) preoperatively to 100 (IQR, 85.0- 100.0) postoperatively in group 1 ($P = .0009$) and from 65.0 (IQR, 58.8-70.0) preoperatively to 97.5 (IQR, 85.0-100.0) postoperatively in group 2 ($P = .0008$). There were no significant differences in ROM or MEPS improvement between the 2 groups. The usefulness of the color-coded model was rated 1 in 4 cases and 2 in 4 cases. No cases were rated 3-5. Cases with poor preoperative ROM (extension-flexion arc < 90°) were rated as 1 by the surgeons.

Discussion

Osteoarthritis of the elbow often develops in middle-aged physical laborers and athletes.[30](#page-6-18) Typical symptoms are pain at the endpoints of movement, restricted elbow ROM, and a catching and locking sensation.^{[3,](#page-6-0)[18](#page-6-1)} Radiographically, osteophyte formation and loose bodies are typically observed at the coronoid and olecranon fossae whereas the ulnohumeral joint is relatively preserved. $4,27$ $4,27$ Therefore,

IQR, interquartile range; ROM, range of motion; SD, standard deviation; MEPS, Mayo Elbow Performance Score; Δ , change from preoperatively to postoperatively.

Mann-Whitney U test.

 \dagger Unpaired t test.

debridement arthroplasty that involves synovectomy, capsular release, loose body removal, and resection of impinging osteophytes has been performed for mild and moderate elbow osteoarthritis with favorable clinical outcomes in terms of pain relief and ROM improvement.^{[3](#page-6-0)[,18](#page-6-1)[,28,](#page-6-2)[32](#page-6-3)[,33](#page-6-4)} Débridement arthroplasty, which used to be performed by a conventional open method, has increasingly been performed less invasively using arthroscopy. $1,2,5,24$ $1,2,5,24$ $1,2,5,24$ $1,2,5,24$

Before performing an arthroscopic elbow debridement, the surgeon estimates which osteophytes to remove based on observing them on plain radiographs and CT images. During the actual operation, he or she removes the impinging osteophytes while confirming intra-articular impingement during elbow flexion and extension. However, it is not easy to remove all the impinging osteophytes while minimizing unnecessary resection, which can lead to longer surgical times, swelling, invasiveness, and possible joint instability. Thus, considerable surgical skill and experience are required to identify and precisely remove the impinging osteophytes intraoperatively. Hence, we developed a preoperative computer simulation technique to identify impinging osteophytes that require removal to achieve nearly normal elbow ROM.[16](#page-6-12) Our procedure simulates in vivo flexion-extension elbow motion with the use of 3D bone models on a computer to help surgeons identify impinging osteophytes and enable their efficient debridement. Furthermore, we introduced a color-coded 3D bone model as a reference, which helps surgeons to conduct surgery more easily by indicating the part to remove with a specific color.

A color-coded 3D model could assist 3D surgical manipulation by intraoperatively presenting the part to remove. In the field of orthopedic surgery, a single-colored 3-dimensionally printed model has been used as an operative planning and intraoperative reference
tool.^{14,17,19,22,23,25,35} In the field of abdominal surgery In the field of abdominal surgery, colored 3D printing technology has been used to confirm the position of tumors and vascular anatomy during surgical procedures such as liver resection and transplantation. $8,26,34$ $8,26,34$ $8,26,34$ Therefore, we focused on the color-coded 3D bone model, which can express the region of interest using multiple colors for arthroscopic debridement arthroplasty of the elbow joint. By observing and touching the impinging lesion as shown in a specific color in a life-sized 3D model, it is much easier to identify the impinging lesion.

In this study, there was no significant difference in operation time between group 1 and group 2. We expected a reduction in the operation time using the color-coded bone model; however, there were other factors besides the resection of osteophytes, such as the resection of fibrous tissue and capsulotomy in cases with severe elbow contractures, as well as additional surgery for ulnar nerve disorders. Although the ROM and MEPS improved in all cases, there was no significant difference between groups 1 and 2 in terms of postoperative results. However, group 2

included more severe cases of extension restriction and more severe cases of osteoarthritis according to the Hastings-Rettig classification than group 1 and included 2 cases with a preoperative elbow arc $< 80^{\circ}$, which has been reported to be a poor prognostic factor.^{[13](#page-6-31)} A systematic review of the clinical results of arthroscopic debridement for elbow osteoarthritis (9 articles; 209 patients; mean age, 45.7 ± 7.1 years) showed improvement in elbow extension (from -23.4° to -10.7°), flexion (from 115.9° to 128.7°), and the MEPS (from 60.7 to 84.6).^{[29](#page-6-32)} Our study showed equivalent ROM and higher MEPS values compared with the findings of this systematic review. Thus, a color-coded bone model could help to achieve as good a postoperative ROM and MEPS for advanced elbow osteoarthritis as those for early and intermediate stages.

This study has some limitations. First, it was retrospective; thus, the patients' backgrounds differed regarding age, preoperative restricted extension, and severity of osteoarthritis. Second, the sample size was small for the 3 surgeons, which might result in variability in clinical outcomes. However, the results of this study suggest that even if group 2 includes patients with a preoperative arc $< 80^{\circ}$, which indicates a poor predicted outcome, the results are comparable to those of group 1. Precise resection of the impinging lesion using a color-coded bone model might be useful in achieving the range of extension, especially in severe cases. Finally, it would be appropriate to evaluate improvement in resection accuracy comparing preoperative and postoperative 3D CT scans. However, to avoid additional radiation exposure for patients, we did not postoperatively assess 3D CT scans in all cases; therefore, we could not evaluate the resection accuracy of the impinging lesion.

Conclusion

The color-coded 3D resin bone model made identifying the impinging region easy during arthroscopic arthroplasty for osteoarthritis of the elbow joint. We expect good results, especially in patients with severely restricted extension.

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